# SELECTION AERO - SELECTIE LUCHTVAART - SELECTION AEROSPACE

## FORAGE - TARAUDAGE - FRAISAGE - CHANFREINAGE

## BOREN - TAPPEN - FREZEN - VERZINKEN

## DRILLING - TAPPING - MILLING - COUNTERSINK



## FORET COURT A QUEUE CYLINDRIQUE DIN338 HSS ET HSS-COBALT 8%
## KORTE BOOR MET CILINDRISCHE SCHACHT DIN338 HSS EN HSS-COBALT 8%
## SHORT DRILL WITH STRAIGHT SHANK DIN 338 HSS AND HSS-COBALT 8%



| DIA | lxL | HSS | HSSCO8% | DIA | lxL | HSS | HSSCO8% | DIA | lxL | HSS | HSSCO8% |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | 338... | 338CO.. | | | 338... | 338CO.. | | | 338... | 338CO.. |
| 1/64 | 5x20 | *01 | | 3/16 | 47x80 | *17 | *17 | 23/64 | 81x125 | *27 | |
| 1/32 | 10x30 | *02 | | 13/64 | 52x86 | *18 | | 3/8 | 87x133 | *24 | *24 |
| 3/64 | 16x38 | *03 | | 7/32 | 57x93 | *19 | *19 | 25/64 | 87x133 | *29 | |
| 1/16 | 20x43 | *11 | | 15/64 | 57x93 | *08 | | 13/32 | 87x133 | *31 | |
| 5/64 | 24x49 | *05 | *05 | 1/4 | 63x101 | *20 | *20 | 27/64 | 94x142 | *33 | |
| 3/32 | 30x57 | *12 | *12 | 17/64 | 69x109 | *14 | | 7/16 | 94x142 | *26 | *26 |
| 7/64 | 33x61 | *07 | *07 | 9/32 | 69x109 | *21 | *21 | 29/64 | 94x142 | *35 | |
| 1/8 | 36x65 | *13 | *13 | 19/64 | 75x117 | *10 | | 15/32 | 101x151 | *36 | |
| 9/64 | 39x70 | *09 | | 5/16 | 75x117 | *22 | *22 | 31/64 | 101x151 | *37 | |
| 5/32 | 43x75 | *15 | *15 | 21/64 | 75x117 | *23 | | 1/2 | 101x151 | *28 | *28 |
| 11/64 | 47x80 | *16 | | 11/32 | 81x125 | *25 | | | | | |

## FORET LONG A QUEUE CYLINDRIQUE DIN340 HSS
## LANGE BOOR MET CILINDRISCHE SCHACHT DIN340 HSS
## LONG DRILL WITH STRAIGHT SHANK DIN 340 HSS

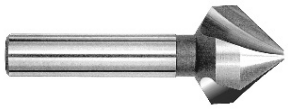


| DIA | lxL | 340... | DIA | lxL | 340... | DIA | lxL | 340... |
|---|---|---|---|---|---|---|---|---|
| 1/16 | 50x76 | *11 | 3/16 | 87x132 | *17 | 5/16 | 109x165 | *22 |
| 3/32 | 62x95 | *12 | 7/32 | 91x139 | *19 | 3/8 | 121x184 | *24 |
| 1/8 | 69x106 | *13 | 1/4 | 97x148 | *20 | 7/16 | 128x195 | *26 |
| 5/32 | 78x119 | *15 | 9/32 | 102x156 | *21 | 1/2 | 134x205 | *28 |

AUTRES LONGUEURS ET MODELES SUR DEMANDE
ANDERE LENGTEN EN MODELLEN OP AANVRAAG
OTHER LENGTHS AND MODELS ON ENQUIRY

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## FRAISE A CHANFREINER 3 LEVRES ET A TROU 82° - 100° - 120°
## VERZINFREES 3 LIPPEN EN MET GAT 82° - 100° - 120°
## 3 FLUTES COUNTERSINK AND WITH HOLE 82° - 100° - 120°



Aciers jusqu'à 110kg
Stalen t/m 110 kg
Steels till 110 kg



Aluminium et Composites
Alu en Kunststoffen
Alu and Composites

| DIA | Mini | d | 82° HSS-E 434... | 100° HSS-E 435... | 120° HSS-E 433... | DIA | Mini | d | 82° HSS-E 414... | 100° HSS-E 415... | 120° HSS-E 413... |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 6,3 | 1,5 | 5 | 0630 | 0630 | 0630 | 10 | 4-9 | 6 | 10 | 10 | 10 |
| 8,3 | 2 | 6 | 0830 | 0830 | 0830 | 15 | 6-14 | 8 | 15 | 15 | 15 |
| 10,4 | 2,5 | 6 | 1040 | 1040 | 1040 | 20 | 8-18 | 10 | 20 | 20 | 20 |
| 12,4 | 2,8 | 8 | 1240 | 1240 | 1240 | 25 | 10-23 | 12 | 25 | 25 | 25 |
| 16,5 | 3,2 | 10 | 1650 | 1650 | 1650 | 30 | 12-28 | 12 | 30 | 30 | 30 |
| 20,5 | 3,5 | 10 | 2050 | 2050 | 2050 | 35 | 14-33 | 16 | 35 | 35 | 35 |
| 25 | 3,8 | 10 | 2500 | 2500 | 2500 | | | | | | |
| 31 | 4,2 | 12 | 3100 | 3100 | 3100 | | | | | | |

## FRAISE ROTATIVE CARBURE - VHM STIFTFREZEN - CARBIDE BURRS

| D | l x L |  49501... |  49502... |  49503... |  49504... | l x L |  49505... | l x L |  49507... | l x L |  49509... |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 3 | 14X38 | 03 | 03 | 03 | 03 | 14x38 | 03 | 3x38 | 03 | 15x38 | 03 |
| 6 | 18x50 | 06 | 06 | 06 | 06 | 18x50 | 06 | 5x50 | 06 | 13x50 | 06 |
| 8 | 20x65 | 08 | 08 | 08 | 08 | 25x70 | 08 | 6x52 | 08 | 18x63 | 08 |
| 10 | 20x65 | 10 | 10 | 10 | 10 | 25x70 | 10 | 8x54 | 10 | 20x65 | 10 |
| 12 | 25x70 | 12 | 12 | 12 | 12 | 28x72 | 12 | 11x56 | 12 | 25x70 | 12 |
| 16 | 25x70 | 16 | 16 | 16 | 16 | 33x78 | 16 | 14x60 | 16 | 26x74 | 16 |

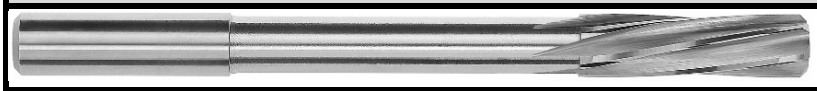
3MM QUEUE-SCHACHT-SHANK 3MM - AUTRE-ANDERE -OTHER: QUEUE-SCHACHT-SHANK 6MM

## ALESOIR A MAIN DIN206 HSS - HANRUIMER DIN206 HSS - HANDREAMER DIN206 HSS



| DIA | lxL | 206... | DIA | lxL | 206... | DIA | lxL | 206... | DIA | lxL | 206... |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 1/16 | 25x55 | *11 | 1/4 | 54x107 | *20 | 7/16 | 76x152 | *26 | 3/4 | 93x188 | *34 |
| 3/32 | 29x58 | *12 | 9/32 | 58x115 | *21 | 15/32 | 76x152 | *27 | 13/16 | 100x201 | *35 |
| 1/8 | 35x71 | *13 | 5/16 | 58x115 | *22 | 1/2 | 76x152 | *28 | 7/8 | 105x215 | *36 |
| 5/32 | 38x76 | *15 | 11/32 | 62x124 | *23 | 9/16 | 81x163 | *30 | 15/16 | 115x231 | *37 |
| 3/16 | 44x87 | *17 | 3/8 | 62x124 | *24 | 5/8 | 87x175 | *32 | 1" | 115x231 | *38 |
| 7/32 | 50x100 | *19 | 13/32 | 71x142 | *25 | 11/16 | 93x188 | *33 | | | |

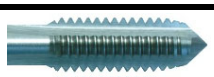
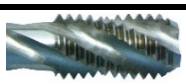
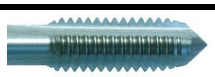
## ALESOIR MACHINE DIN212 - MACHINE RUIMER DIN212 HSS - MACHINE REAMER DIN212



212... HSS-Cobalt
212C... CARBURE - VHM - CARBIDE

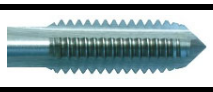
| DIA | lxL | 212... | 212C... | DIA | lxL | 212... | 212C... | DIA | lxL | 212... | 212C... |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 1/16 | 25x43 | *11 | | 9/32 | 58x115 | *21 | | 1/2 | 76x152 | *28 | *28 |
| 3/32 | 38 | *12 | | 5/16 | 58x115 | *22 | *22 | 9/16 | 81x163 | *30 | *30 |
| 1/8 | 35x71 | *13 | *13 | 11/32 | 62x124 | *23 | | 5/8 | 87x175 | *32 | *32 |
| 5/32 | 38x76 | *15 | | 3/8 | 62x124 | *24 | *24 | 11/16 | 93x188 | *33 | |
| 3/16 | 44x87 | *17 | *17 | 13/32 | 71x142 | *25 | | 3/4 | 93x188 | *34 | *34 |
| 7/32 | 50x100 | *19 | | 7/16 | 76x152 | *26 | *26 | | | | |
| 1/4 | 54x107 | *20 | *20 | 15/32 | 76x152 | *27 | | | | | |

# TARAUD - FILIERE - TAMPON ET BAGUE DE CONTRÔLE
# DRAADTAP - DRAADSNIJKUSSEN - DRAADPENKALIBER EN DRAADRINGKALIBER
# THREADING TAP - THREADING DIE - PLUG GAUGE AND RING GAUGE

| UNJF |  | |  | |  | |  | |  | |
|---|---|---|---|---|---|---|---|---|---|---|
| | 3B | HSS | 3B | HSS | 3B | HSS | 3A | HSS-E | 3A | HSS-E |
| | RH | | RH | | LH | | RH | | LH | |
| | 201GUNJF... | | 201HCUNJF... | | 201GUNJF...LH | | 223UNJF... | | 223UNJF...LH | |
| 4-48 | 04 | | 04 | | 04 | | 04 | | 04 | |
| 5-44 | 05 | | 05 | | 05 | | 05 | | 05 | |
| 6-40 | 06 | | 06 | | 06 | | 06 | | 06 | |
| 8-36 | 08 | | 08 | | 08 | | 08 | | 08 | |
| 10-32 | 10 | | 10 | | 10 | | 10 | | 10 | |
| 12-28 | 12 | | 12 | | 12 | | 12 | | 12 | |
| 3/16-32 | 17 | | 17 | | 17 | | 17 | | 17 | |
| 1/4-28 | 20 | | 20 | | 20 | | 20 | | 20 | |
| 5/16-24 | 22 | | 22 | | 22 | | 22 | | 22 | |
| 3/8-24 | 24 | | 24 | | 24 | | 24 | | 24 | |
| 7/16-20 | 26 | | 26 | | 26 | | 26 | | 26 | |
| 1/2-20 | 28 | | 28 | | 28 | | 28 | | 28 | |
| 9/16-18 | 30 | | 30 | | 30 | | 30 | | 30 | |
| 5/8-18 | 32 | | 32 | | 32 | | 32 | | 32 | |
| 3/4-16 | 34 | | 34 | | 34 | | 34 | | 34 | |
| 7/8-14 | 36 | | 36 | | 36 | | 36 | | 36 | |
| 1"-12 | 38 | | 38 | | 38 | | 38 | | 38 | |
| 1"-14 | 3814 | | 3814 | | 3814 | | 3814 | | 3814 | |
| 1" 1/4-12 | 42 | | 42 | | 42 | | 42 | | 42 | |

| UNJF |  | |  | |  | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| | 3B | GO NO GO | 3A | GO | 3A | NO GO | | | | |
| | RH | | RH | | RH | | | | | |
| | 260UNJF... | | 261UNJF... | | 262UNJF... | | | | | |
| 4-48 | 04 | | 04 | | 04 | | | | | |
| 5-44 | 05 | | 05 | | 05 | | | | | |
| 6-40 | 06 | | 06 | | 06 | | | | | |
| 8-36 | 08 | | 08 | | 08 | | | | | |
| 10-32 | 10 | | 10 | | 10 | | | | | |
| 12-28 | 12 | | 12 | | 12 | | | | | |
| 3/16-32 | 17 | | 17 | | 17 | | | | | |
| 1/4-28 | 20 | | 20 | | 20 | | | | | |
| 5/16-24 | 22 | | 22 | | 22 | | | | | |
| 3/8-24 | 24 | | 24 | | 24 | | | | | |
| 7/16-20 | 26 | | 26 | | 26 | | | | | |
| 1/2-20 | 28 | | 28 | | 28 | | | | | |
| 9/16-18 | 30 | | 30 | | 30 | | | | | |
| 5/8-18 | 32 | | 32 | | 32 | | | | | |
| 3/4-16 | 34 | | 34 | | 34 | | | | | |
| 7/8-14 | 36 | | 36 | | 36 | | | | | |
| 1"-12 | 38 | | 38 | | 38 | | | | | |
| 1"-14 | 3814 | | 3814 | | 3814 | | | | | |
| 1" 1/4-12 | 42 | | 42 | | 42 | | | | | |

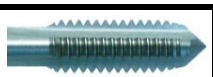
# TARAUD - FILIERE - TAMPON ET BAGUE DE CONTRÔLE
# DRAADTAP - DRAADSNIJKUSSEN - DRAADPENKALIBER EN DRAADRINGKALIBER
# THREADING TAP - THREADING DIE - PLUG GAUGE AND RING GAUGE

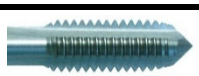
| UNJC |  | |  | |  | |  | |  |  | |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | 3B | HSS | 3B | HSS | 3A | HSS-E | 3B | RH | 3A | 3A | |
| | RH | | RH | | RH | | GO NO GO | | GO | NO GO | |
| | 201GUNJC... | | 201HCUNJC... | | 223UNJC... | | 260UNJC... | | 261UNJC. | 262UNJC. | |
| 2 - 56 | 02 | | 02 | | 02 | | 02 | | 02 | 02 | |
| 4 - 40 | 04 | | 04 | | 04 | | 04 | | 04 | 04 | |
| 5 - 40 | 05 | | 05 | | 05 | | 05 | | 05 | 05 | |
| 6 - 32 | 06 | | 06 | | 06 | | 06 | | 06 | 06 | |
| 8 - 32 | 08 | | 08 | | 08 | | 08 | | 08 | 08 | |
| 10 - 24 | 10 | | 10 | | 10 | | 10 | | 10 | 10 | |
| 12 - 24 | 12 | | 12 | | 12 | | 12 | | 12 | 12 | |
| 1/4-20 | 20 | | 20 | | 20 | | 20 | | 20 | 20 | |
| 5/16-18 | 22 | | 22 | | 22 | | 22 | | 22 | 22 | |
| 3/8-16 | 24 | | 24 | | 24 | | 24 | | 24 | 24 | |
| 7/16-14 | 26 | | 26 | | 26 | | 26 | | 26 | 26 | |
| 1/2-13 | 28 | | 28 | | 28 | | 28 | | 28 | 28 | |
| 9/16-12 | 30 | | 30 | | 30 | | 30 | | 30 | 30 | |
| 5/8-11 | 32 | | 32 | | 32 | | 32 | | 32 | 32 | |
| 3/4-10 | 34 | | 34 | | 34 | | 34 | | 34 | 34 | |

| UNF UNC |  |  |  |  |  |
|---|---|---|---|---|---|
| | 1B - 2B - 3B | 1B - 2B - 3B | 1B - 2B - 3B | 2A-3A | 2A-3A |
| | RH | RH | LH | RH | LH |

| UNF UNC |  |  |  | | |
|---|---|---|---|---|---|
| | 2B - 3B | 2A - 3A | 2A - 3A | | |
| | GO NO GO | GO | NO GO | | |

| UNS<br>UNJS<br>UN8 |  |  |  |  |  |  |
|---|---|---|---|---|---|---|
| | 2B - 3B | 2B - 3B | 2A - 3A | 2B - 3B | 2A - 3A | 2A - 3A |
| | RH - LH | RH - LH | RH - LH | GO NO GO | GO | NO GO |

| MJ |  |  |  |  |  |  |
|---|---|---|---|---|---|---|
| | 4H - 4H5H - 6H | 4H - 4H5H - 6H | 4h6h | 4H5H - 4H6H | 4h6h | 4h6h |
| | RH - LH | RH - LH | RH - LH | GO NO GO | GO | NO GO |

| M<br>MF |  |  |  |  |  |  |
|---|---|---|---|---|---|---|
| | 6H - 7H - 4H - 6G | 6H - 7H - 4H - 6G | 6g - 6e | 6H - 7H - 4H - 6G | 6g-6h-6e | 6g-6h-6e |
| | RH - LH | RH - LH | RH - LH | GO NO GO | GO | NO GO |

AUTRES FILETS, DIMENSIONS ET TOLERANCES EN STOCK OU SUR DEMANDE
ANDERE DRAAD, AFMETINGEN EN TOLERANTIES OP VOORRAAD OF OP AANVRAAG
OTHER THREAD, DIMENSIONS AND FIT ON STOCK OR ON ENQUIRY